

											<b>KAIZEN IDEA SHEET</b>								
TPM CIRCLE NO :-		ACTIVITY		KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN NO:-07							
TPM CIRCLE NAME :		LOSS NO. / STEP																	
DEPT :- IQA		RESULT AREA		P	Q	DEF:- A		C	D	S	M								
CELL :-A328 plate		CELL NAME:- oil pump assy.		MACHINE / STAGE :- Supplier End Varm Press					OPERATION :- Piercing										
<b>KAIZEN THEME :-To prevent</b> A328 Plate ID 9.00 + 0.022 PPG not answering in Plate ID hole.				<b>IDEA :-</b> 1) Punch tool grinding frequency decided .15000.								<b>BENCHMARK</b> No.53							
<b>WIDELY/DEEPLY:-</b>				<b>COUNTERMEASURE:</b> 1) Punch tool grinding frequency decided .15000.								<b>TARGET</b> 0 No.							
<b>PROBLEM / PRESENT STATUS :-</b>												<b>KAIZEN START</b> 02.12.2014							
												<b>KAIZEN FINISH</b> 10.12.2014							
												<b>TEAM MEMBERS :-</b> Inward Team							
												<b>BENEFITS :-</b> 1)No production loss 2) No Supplier Rejection							
												<b>KAIZEN SUSTENANCE</b>							
<b>BEFORE</b>				<b>AFTER</b>								<b>WHAT TO DO :-</b> Check point Added In Supplier action plan sustenance sheet & change process flow diagram							
<b>WHY - WHY ANALYSIS :-</b> <b>Why 1</b> – ID 9.00 + 0.022 PPG not answering in Plate ID hole. <b>Why 2</b> – Punch tool worn out. <b>Why 3</b> – Punch tool grinding frequency not decided .				<b>RESULT :-</b> <table border="1" style="margin-top: 10px;"> <caption>Result Data</caption> <thead> <tr> <th>Category</th> <th>Frequency</th> </tr> </thead> <tbody> <tr> <td>Before</td> <td>1300</td> </tr> <tr> <td>After</td> <td>0</td> </tr> </tbody> </table>								Category	Frequency	Before	1300	After	0	<b>HOW TO DO :</b> <b>FREQUENCY –</b>	
Category	Frequency																		
Before	1300																		
After	0																		
<b>ROOT CAUSE: In :</b> Punch tool grinding frequency not decided .												<b>COST INCURRED FOR MAKING KAIZEN</b>							
<b>REGISTRATION NO&amp;DATE:</b> 12.12.2014				<b>MATERIAL COST IN RS</b>		<b>LABOUR COST IN RS</b>		<b>TOTAL COST IN RS</b>											
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<b>REGISTERED BY :-</b> Mohan Kate				<b>SCOPE &amp; PLAN FOR HORIZONTAL DEPLOYMENT</b>															
<b>MANAGER'S SIGN :-</b> Sunil Kinkar				<b>SR. NO.</b>	<b>CELL</b>	<b>TARGET</b>	<b>RESPONSIBILITY</b>	<b>STATUS</b>											
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